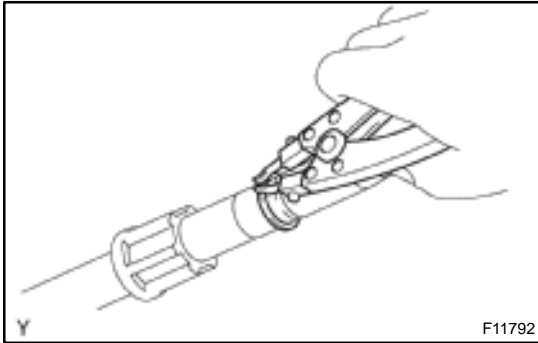


## REASSEMBLY

### NOTICE:

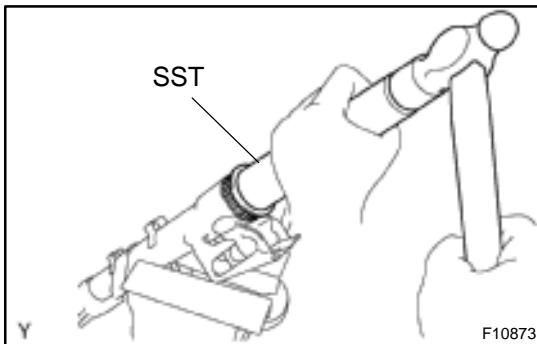
When using a vise, do not overtighten it.

1. **COAT PARTS INDICATED BY ARROWS WITH MOLYBDENUM DISULFIDE LITHIUM BASE GREASE (See page SR-8)**



2. **INSTALL MAIN SHAFT ASSEMBLY**

- (a) Using a snap ring expander, install a new snap ring on the lower side.
- (b) Install the main shaft assembly.
- (c) Using a snap ring expander, install a new snap ring on the upper side.



3. **INSTALL MAIN SHAFT BUSHING**

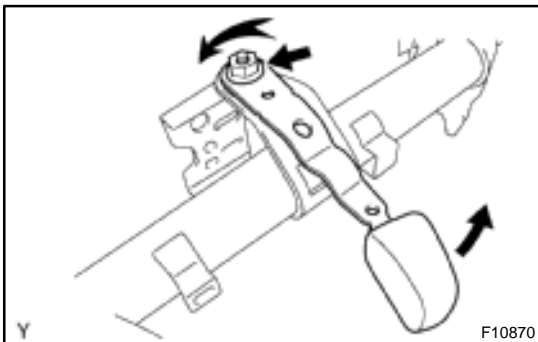
- (a) Coat a new bushing with molybdenum disulfide lithium base grease.
- (b) Using SST and a hammer, tap in the main shaft bushing. SST 09608-04031

4. **INSTALL BREAK AWAY BRACKET AND TILT LEVER**

- (a) Install the No. 2 support collar to the break away bracket.
- (b) Install the break away bracket, tilt lever lock bolt, stopper and tilt lever.

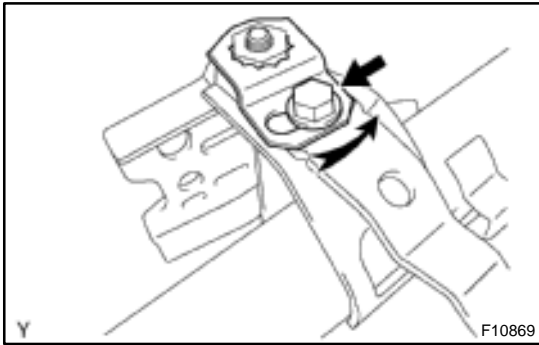
### HINT:

Align the holes in the column tube with the projections of the tilt lever lock bolt and stopper.



- (c) Install the adjusting nut by rotating it counterclockwise in the specified torque so that the locking load (load applied to when a knob is operated) of the tilt lever will be 38 – 82 N (3.9 – 8.4 kgf, 8.5 – 18.4 lbf).

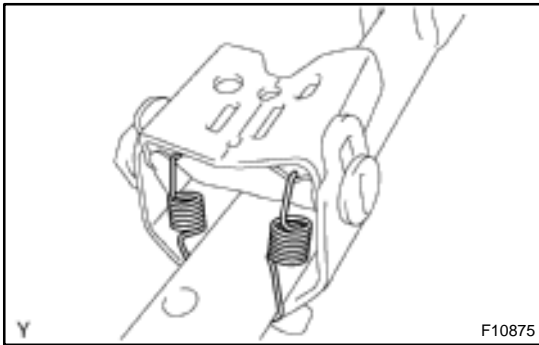
**Torque: 9 N·m – 14 N·m (90 kgf·cm – 145 kgf·cm, 80 in·lbf – 10 ft·lbf)**



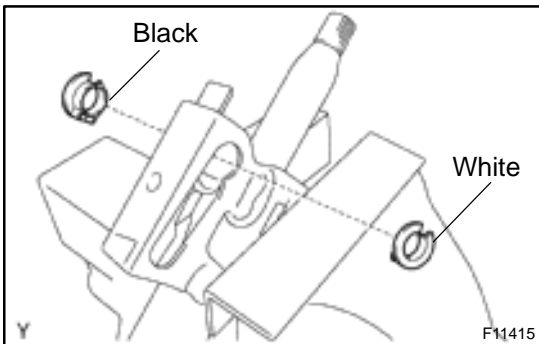
- (d) Install the No. 1 support reinforce with the No. 2 tilt lever lock bolt by turning it counterclockwise.  
**Torque: 5.4 N·m (55 kgf·cm, 48 in.-lbf)**

**HINT:**

Align the No. 1 support reinforce with the nut to eliminate looseness by turning the No. 1 support reinforce counterclockwise a little, then torque the No. 2 tilt lever lock bolt.



- (e) Install the tilt spring.

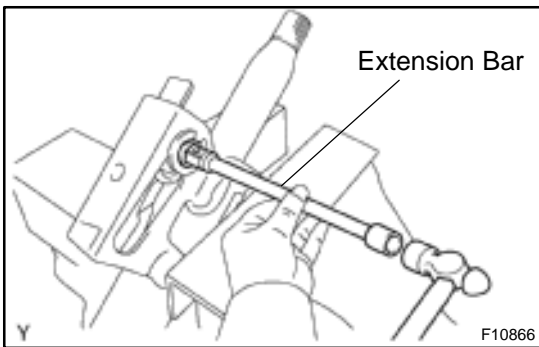


**5. INSTALL NO. 1 SUPPORT COLLARS AND BRACKET SPACER**

- (a) Install 2 new No. 1 support collars.

**NOTICE:**

**Install the white support collar to the RH side, black support collar to the LH side.**



- (b) Using an extension bar and a hammer, drive in the bracket spacer.

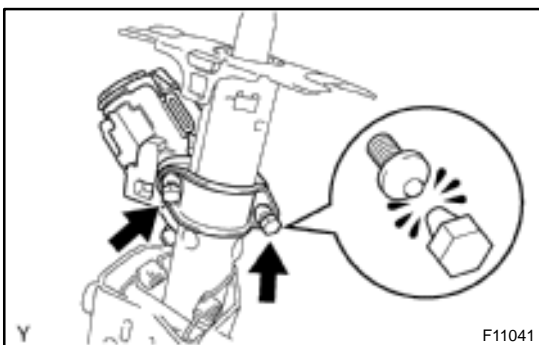
**6. INSTALL TILT STEERING SUPPORT**

Install the tilt steering support with the bolt.

**Torque: 15 N·m (155 kgf·cm, 11 ft-lbf)**

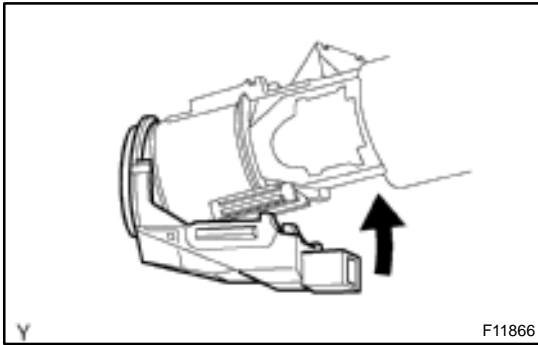
**NOTICE:**

**Make sure that the tilt steering support is installed facing in the correct direction.**



**7. INSTALL COLUMN UPPER BRACKET AND COLUMN UPPER CLAMP**

- (a) Install the column upper bracket and column upper clamp with 2 new tapered-head bolts.
- (b) Tighten the 2 tapered-head bolts until the bolt heads break off.



### 8. INSTALL TRANSPONDER KEY AMPLIFIER WITH COIL

- (a) Align the transponder key amplifier with the installation position of the upper bracket with the amplifier inclined.
- (b) Push the transponder key amplifier up and connect it to the upper bracket.

**NOTICE:**

**Take care not to push the amplifier up with excessive force to prevent it from being damaged.**